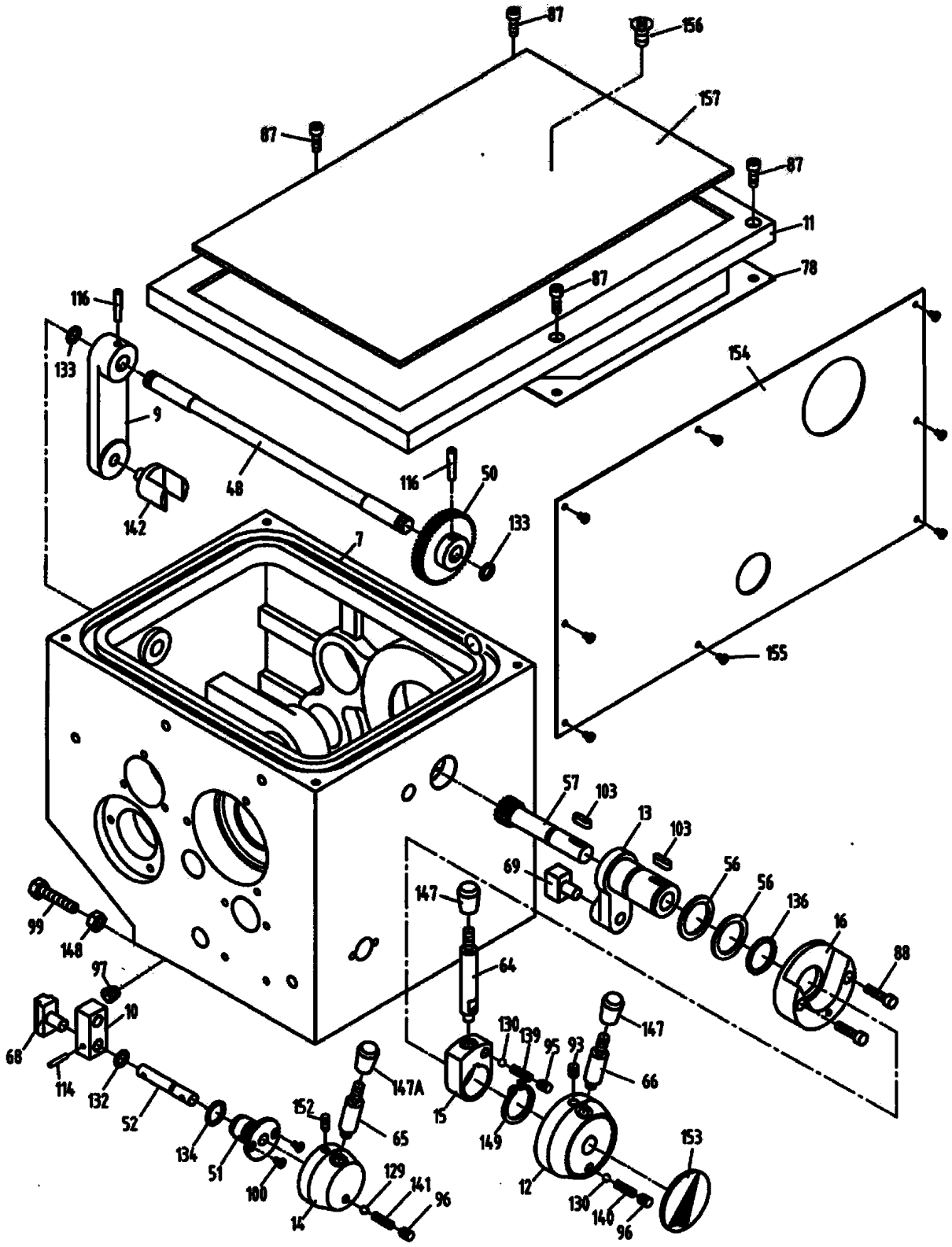
JET GH-1340 | Stock JT1-3256

Diagram A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

17.1.1 Headstock Assembly I – Exploded View



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Parts List A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
7	**	Gear Box		1
9	**	Shift Lever		1
10	**	Shaft Housing		1
11	**	Cover		1
12	**	Handle Hub		1
13	**	Shaft Collar		1
14	**	Handle Hub		1
15	**	Handle Block		1
16	**	Hub		1
48	**	Shaft		1
50	**	Gear	1.25m5 1T	1
51	**	Collar		1
52	**	Shaft		1
56	**	Washer		2
57	**	Gear Shaft	1.25m17T	1
64	**	Handle		1
65	**	Handle		1
66	**	Handle		1
68	**	Shift Fork		1
69	**	Shift Fork		1
78	**	Gasket		1
87	**	Hex Socket Cap Screw	M6 x 20	4
88	**	Hex Socket Cap Screw	M6 x 25	2
93	**	Set Screw	M6 x 18	1
95	**	Set Screw	M8 x 8	1
96	**	Set Screw	M6 x 12	2
97	**	Plug	Z1/4	1

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Parts List A - Headstock Assembly I (continued)

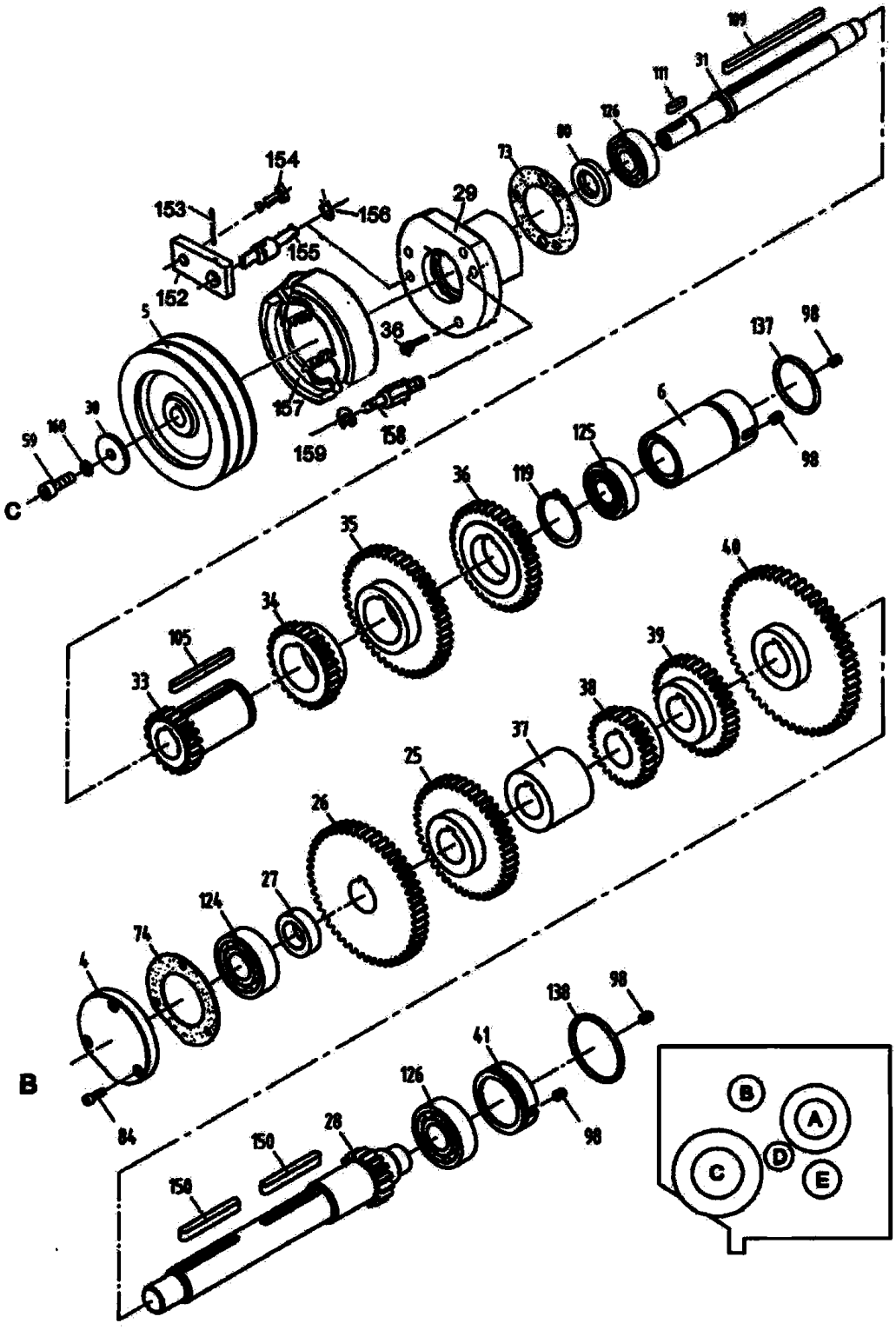
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
97A	**	Oil Drai Plug		1
99	**	Hex Cap Screw	M8 x 40	2
100	**	Screw	M4 x 8	4
103	**	Key	5 x 15	2
114	**	Pin	4 x 18	1
116	**	Pin	5 x 30	2
129	**	Steel Ball	5	1
130	**	Steel Ball	6	2
132	**	O-Ring	10 x 1.9	1
133	**	O-Ring	14 x 2.4	2
134	**	O-Ring	20 x 2.4	2
136	**	O-Ring	30 x 3. 1	1
139	**	Spring	1 x 6 x 7	1
140	**	Spring	1 x 6 x 20	1
141	**	Spring	0 .9 x 4.4 x 20	1
142	**	Shift Fork		1
147	**	Knob	M8 x 40	2
147A	**	Knob		1
148	**	Nut	M8	2
149	**	C-Clip	30	1
152	**	Set Screw	M6 x 12	1
153	**	Round Sign Plate		1
154	**	Label		1
155	**	Screw	M3 x 5	8
156	**	Screw	M10 x 18	1
157	**	Rubber Mat		1
	**	Oil Sight Glass (not show)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.1.3 Headstock Assembly II – Exploded View



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Parts List B - Headstock Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
4	**	Rear CoverBox		1
5	**	Pulley		1
6	**	Plug		1
25	**	Gear	2m43T	1
26	**	Gear	2m51T	1
27	**	Spacer		1
28	**	Gear Shaft	2.25m16T	1
29	**	Cover		1
30	**	Washer		1
31	**	Shaft		1
32	**	Washer		1
33	**	Collarw/Gear	2m21T	1
34	**	Gear	2m29T	1
35	**	Gear	2m46T	1
36	**	Gear	2m38T	1
37	**	Collar		1
38	**	Gear	2m26T	1
39	**	Gear	2m34T	1
40	**	Gear	2.25m53T	1
41	**	Plug		1
59	**	Socket Head Cap Screw	M8x20	1
73	**	Gasket		1

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Parts List B - Headstock Assembly II (continued)

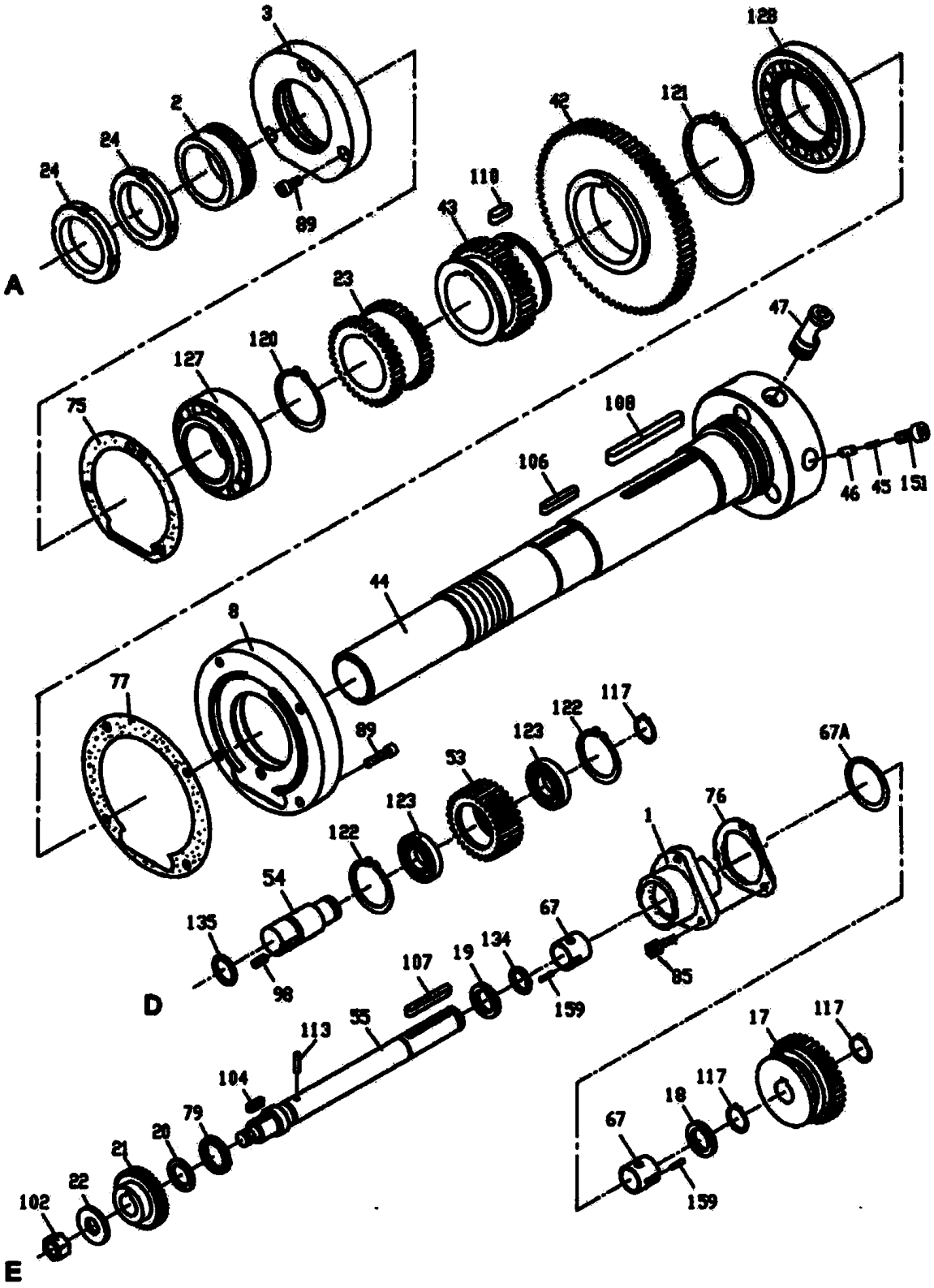
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
74	**	Gasket		1
80	**	Oil Seal	20x40	1
84	**	Hex Sockte Cap Screw	M4x12	3
86	**	Hex Sockte Cap Screw	M6x12	3
98	**	Set Screw	M6x8	4
105	**	Key	5x50	1
109	**	Key	6x120	1
111	**	Key	5x20	1
124	**	Bearling	20x47x14	1
126	**	Bearling	20x47x14	2
137	**	O-Ring	40X3.1	1
138	**	O-Ring	47X3.1	1
150	**	Key	6x55	2
152	**	Connecting Board		1
153	**	Pin	5x25	1
154	**	Shaft		1
155	**	Break Shaft		1
156	**	Circlip	12	1
157	JT1-3014	Spindle Brake		1
158	**	Positioning Axla		1
159	**	Circlip	8	1
	JT1-3015	V-belt (not shown)	A838	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.1.5 Headstock Assembly III – Exploded View



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Parts List C - Headstock Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Collar		1
2	**	Collar		1
3	**	Rear Cover		1
8	**	Front Cover		1
17	**	Gear	2m37T	1
18	**	Space r		1
19	**	Washer		1
20	**	Washer		1
21	**	Gear	1.25m32T	1
22	**	Washer	12	1
23	**	Gear	2m37T	1
24	**	Lock Nut		2
42	**	Gear	2.25m74T	1
43	**	Gear	2.25m37T	1
44	**	Spindle		1
45	**	Spring	0 .6 x 4 x 16	3
46	**	Pin		3
47	**	Cam		3
53	**	Gear	2m30T	1
54	**	Shaft		1
55	**	Shaft		1
67	**	Collar		2
67A	**	O-ring	32 x 3. 1	1
75	**	Gasket		1

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Parts List C - Headstock Assembly III (continued)

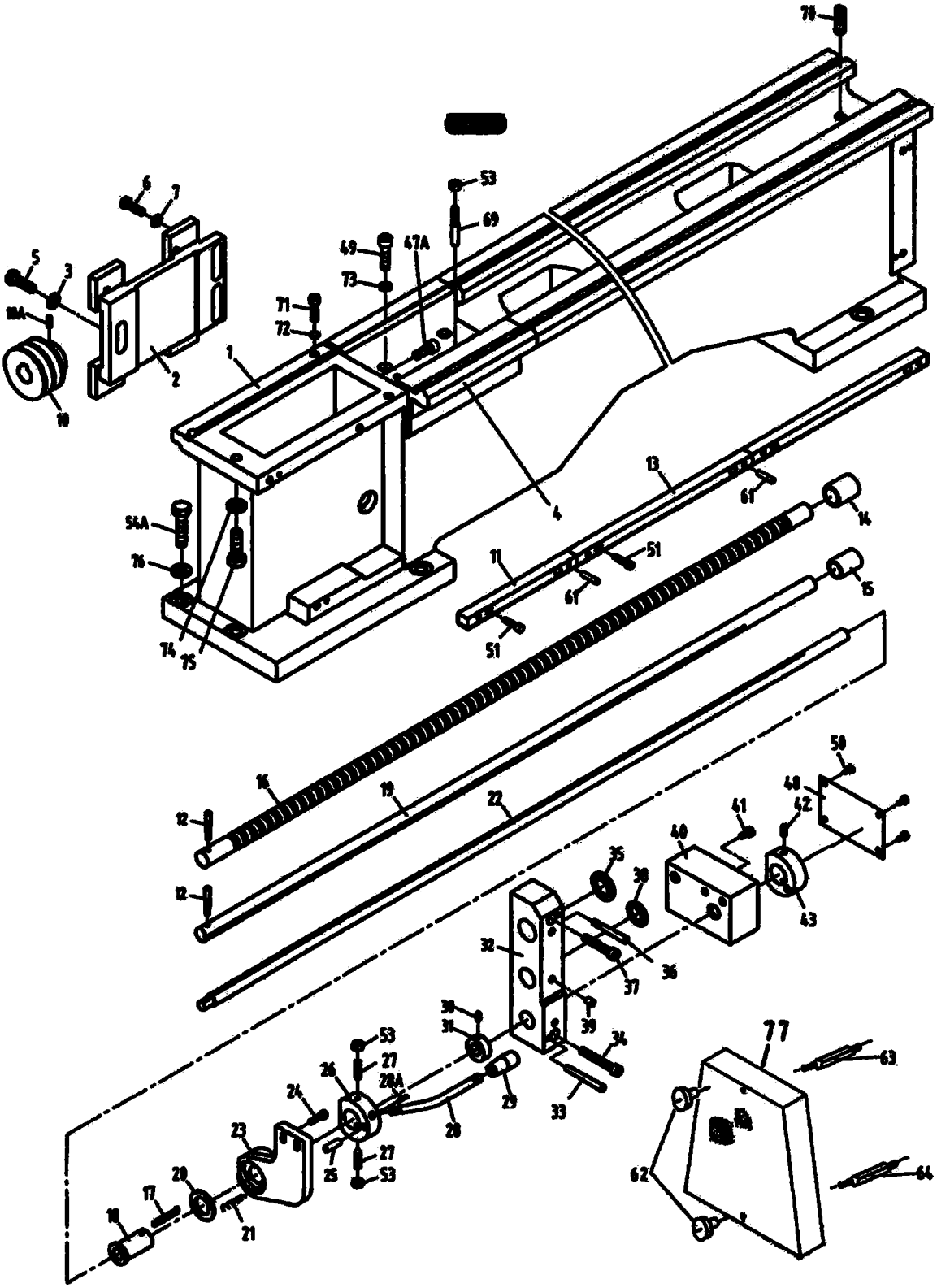
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
76	**	Gasket		1
77	**	Gasket		1
79	**	Oil Seal		1
85	**	Hex Socket Cap Screw	M5 x 16	4
89	**	Hex Socket Cap Screw	M6 x 25	7
98	**	Set Screw	M6 x 8	1
102	**	Hex Nut	M12	1
104	**	Key	5 x 18	1
106	**	Key	6 x 40	1
107	**	Key	6 x 50	1
108	**	Key	8 x 85	1
110	**	Key	8 x 18	1
113	**	Pin	3 x 10	1
117	**	C-Clip	20	2
120	**	C-Clip	50	1
121	**	C-Clip	72	1
122	**	C-Clip	42	2
123	**	Bearing	20 x 42 x 8	2
127	**	Bearing	50 x 90 x 20	1
128	**	Bearing	60 x 110 x 22	1
134	**	O-Ring	20 x 2.4	1
135	**	O-Ring	25 x 2.4	1
151	**	Hex Socket Cap Screw	M8 x 18	3
159	**	Pin	2 x 16	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.2.1 Bed Assembly I – Exploded View



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Parts List D - Bed Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
2	**	Motor Base		1
3	**	Washer	M10	3
4	**	Gap		1
5	**	Hex Cap Bolt	M10X35	3
6	**	Hex Cap Bolt	M8X25	4
7	**	Washer		4
10	**	Pulley		1
10A	**	Set Screw	M6X12	1
11	JT1-3034	Rack		1
12	**	Pin	5x35	2
14	**	Collar		1
16	**	Lead Screw	GHB-1340A	1
	**	Lead Screw	BDB-1340A	1
17	**	key		1
18	**	Collar		1
	**	Feed Rod	BDB-1340A	1
20	**	Brake Ring		1
21	**	Spring	1x7.5x25	
22	**	Shaft	GHB-1340A	1
	**	Shaft	BDB-1340A	1
23	**	Bracket		1
24	**	Hex Socket Cap Screw	M6x22	4
25	**	Pin	M4x12	1

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Parts List D - Bed Assembly I (continued)

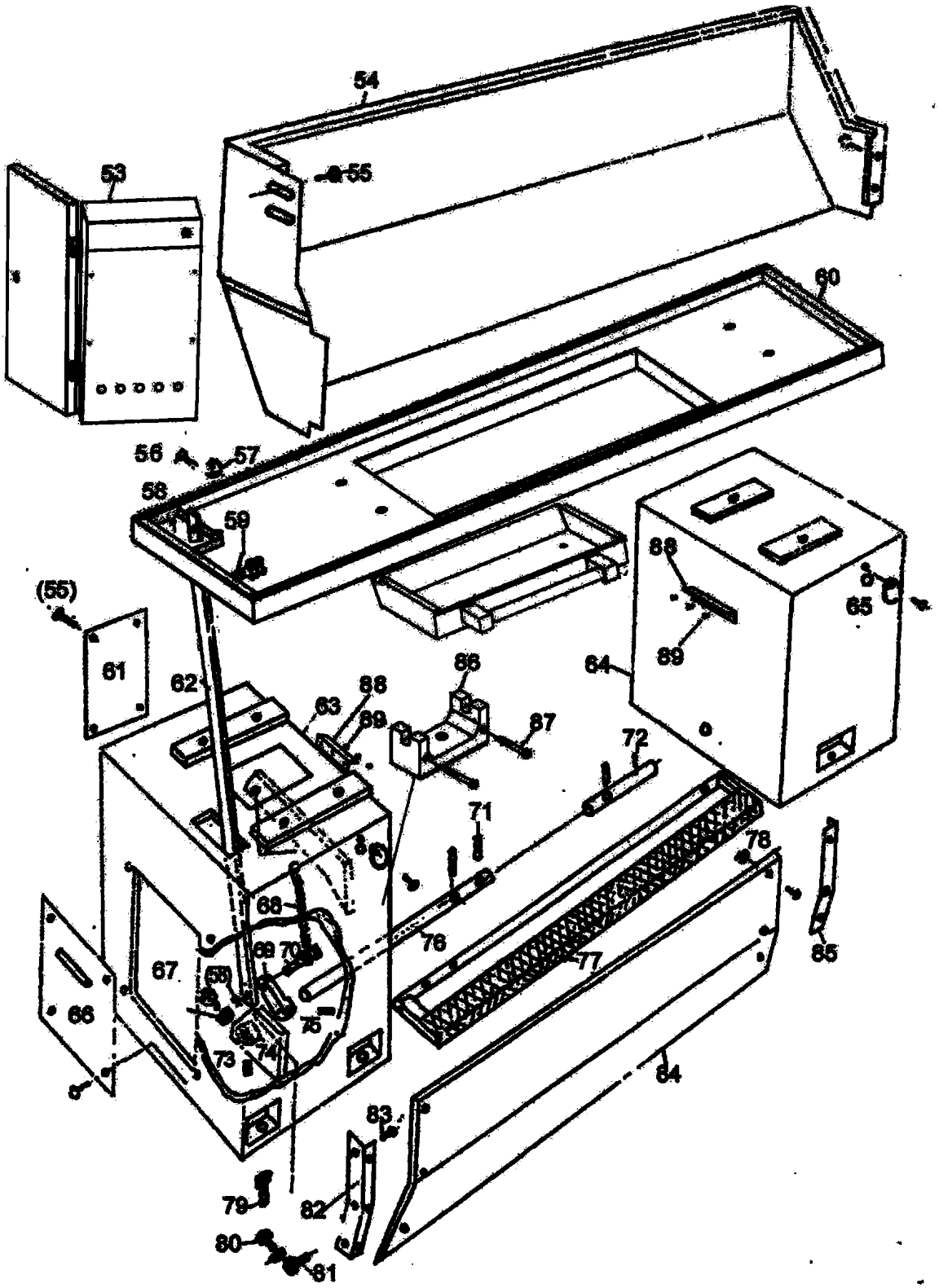
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
26	**	Handle Hub		1
28	**	Handle		1
28A	**	Pin	3x10	1
29	**	Knob	BM10x50	1
33	**	Pin	6x70	1
34	**	Hex Socket Cap Screw	M8x65	1
35	**	O-Ring	47X3.1	1
36	**	Key	6x55	2
38	**	Plug		
39	**	Oil Ball	8	3
47A	**	Set Screw	M10x12	148
	**	Switch Box Cover		1
49	**	Hex Socket Cap Screw	M10X35	4
54A	**	Hex Cap Bolt	M12X60	6
63	**	Screw		1
64	**	Shaft		1
69	**	Pi.n	8x60	2
71	**	Hex Socket Cap Screw	M8X35(BDB)	2
	**	Hex Socket Cap Screw	M8X40(GHB)	2
72	**	Lock Washer	M8	4
73	**	Lock Washer	M10	4
	**	Washer	M8(GHB)	4
75	**	Hex Socket Cap Screw	M8x45	2
77	**	Cover		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.2.3 **Bed Assembly II – Exploded View**



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Parts List E - Bed Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
53	**	Electrical box		1
56	**	Screw	M6×20	4
58	**	Pin	2×12	1
59	**	Pin		1
60	**	Oil plate		1
62	**	Brake Pull Rod		1
63	**	Left Mounting Feet		1
64	**	Right Mounting Feet		1
65	**	Round Cover		2
66	**	Cover Plate		1
67	**	Cap-Shape Screw		1
68	**	Draw Spring		1
69	**	Pedal Arm		1
70	**	Pin		1
71	**	Pin	3×25	3
72	**	Shaft		1

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Parts List E - Bed Assembly II (continued)

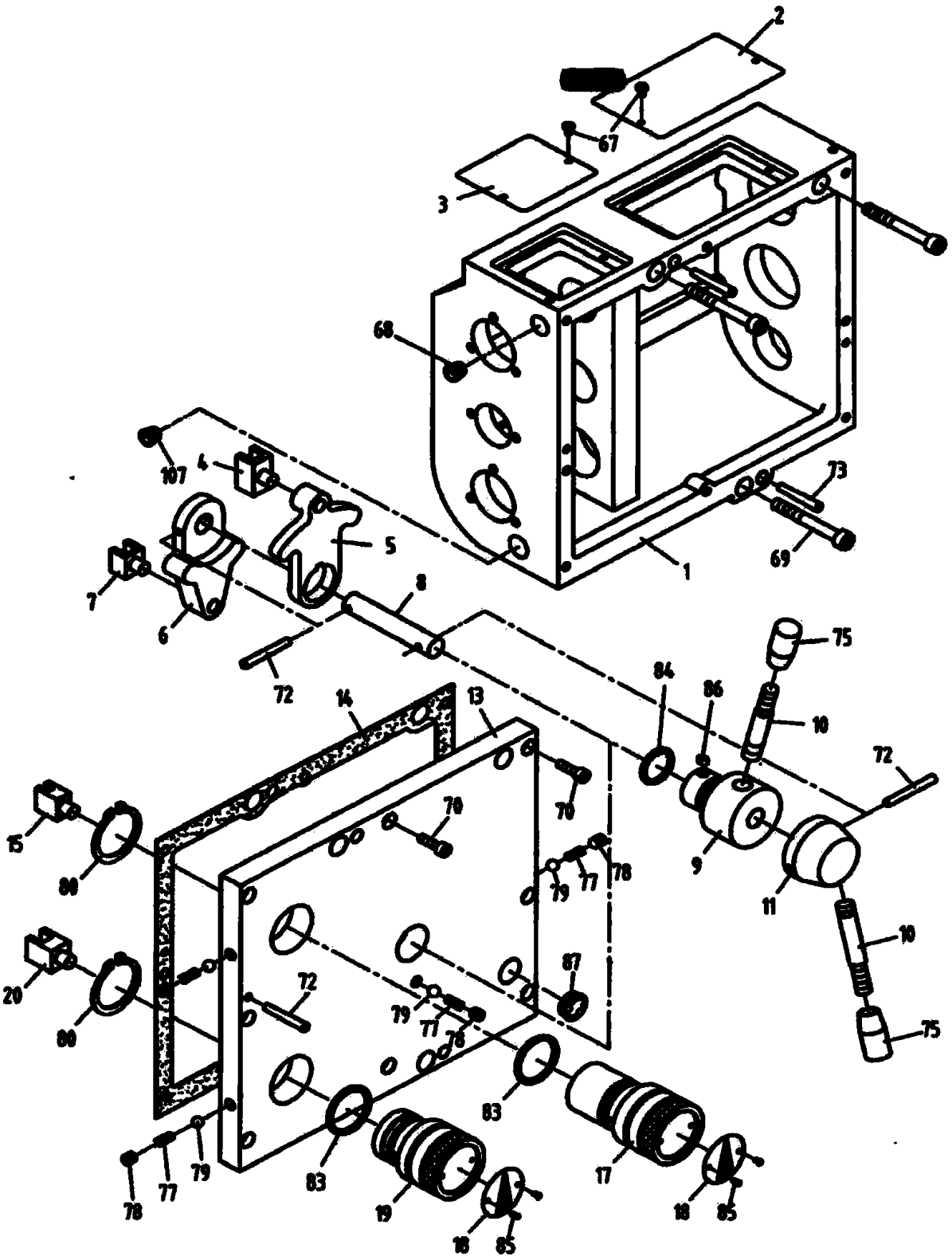
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
73	**	Screw	M8x6	1
74	**	Nut		1
75	**	Pin	3×25	1
76	**	Pedal Shaft		1
77	**	Brake (750) pedal	750mm	1
78	**	Screw	M5x10	6
80	**	Screw	M12x50	1
81	**	Screw	M10x60	1
82	**	Base support plate		5
83	**	Socket Set Screw	M6x10	6
84	**	Front plate		1
85	**	Base plate		1
86	**	Chuck key support		1
87	**	Socket head cap srew	M8x56	2
88	**	Support		2
89	**	Allen screw	M6 x 10	6

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.3.1 Gear Box Assembly I – Exploded View



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Parts List F - Gear Box Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Castin		1
2	**	Right cover		1
3	**	Left cove		1
4	**	Slipper		1
5	**	Lever		1
6	**	Lever		1
7	**	Slipper		1
8	**	Shaft		1
11	**	Lever		1
12	**	Handle Base		1
13	**	Cover		1
14	JT1-3036	Gasket		1
15	**	Slipper		1
17	**	Lever		1
18	**	Plate		2
19	**	Handle		1
20	**	Slipper		1

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Parts List F - Gear Box Assembly I (continued)

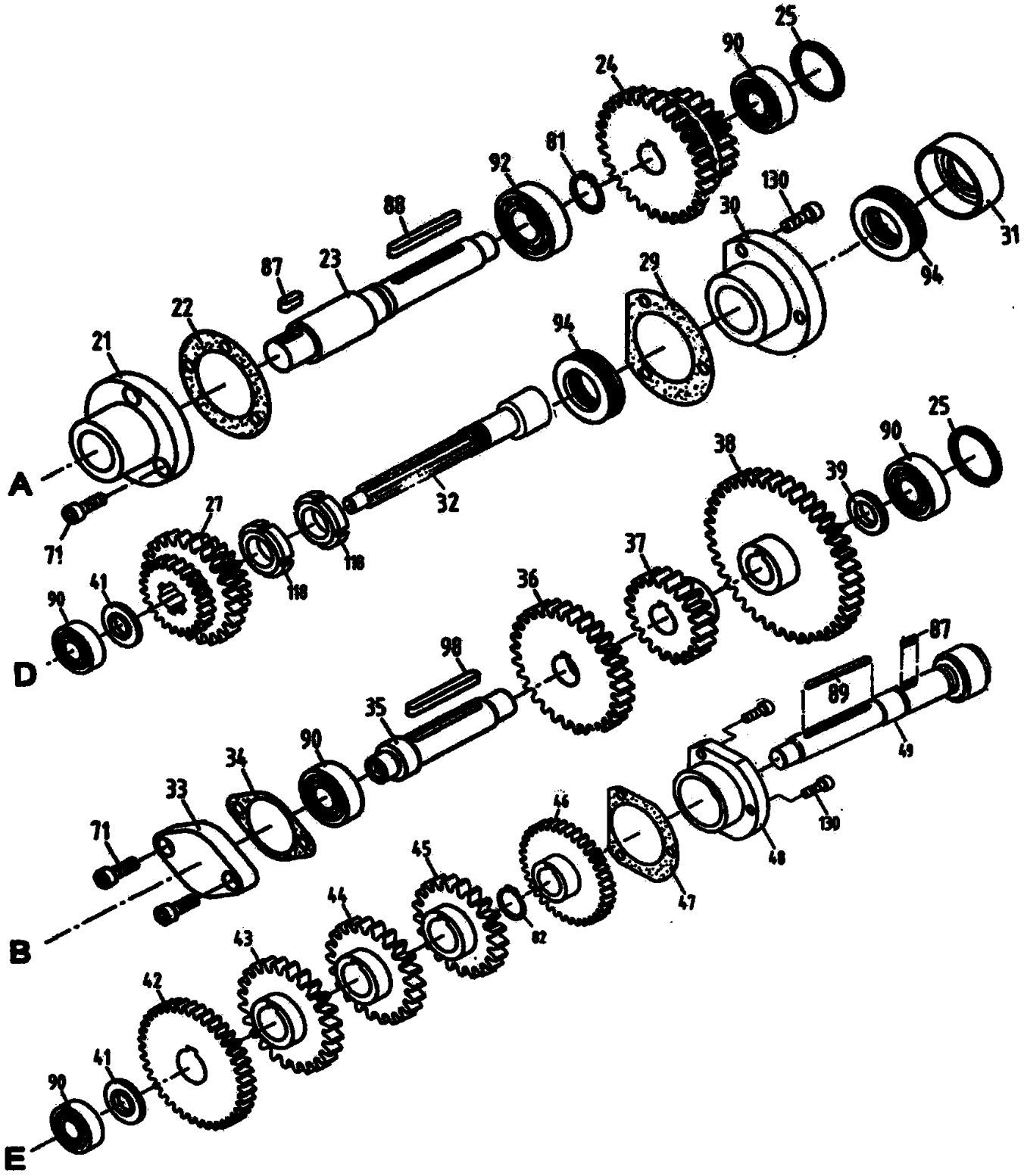
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
67	**	Screw	M4x6	4
68	**	Tapered Tap	ZG3/8”	2
69	**	Socket Head Cap Screw	M8x65	3
70	**	Socket Head Cap Screw	M6x25	8
72	**	Pin	5x30	4
73	**	Pin	5x40	2
75	**	Knob	MB10x50	2
77	**	Spring	0.8x5x25	5
78	**	Socket Set Screw	M8x10	5
79	**	Steel Ball	6.5	5
80	**	C-clip	40	2
83	**	O-Ring	40x3.1	2
84	**	O-Ring	30x3.1	2
85	**	Screw	M3x6	6
86	**	Key	5 x 8	1
87	**	Oil Sight Glass	12	1
107	**	Tapered Tap	Z1/4”	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.3.3 Gear Box Assembly II – Exploded View



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Parts List G - Gear Box Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
21	**	Cover		1
22	**	Gasket		1
23	**	Shaft		1
24	**	Gear	2.5m30T,20T	1
25	**	Washer		2
27	**	Gear	2.25m,3.25m,2.5m24T	
29	**	Gasket		
30	**	Bushing		1
31	**	Washer		1
32	**	Shaft		1
33	**	End cover		1
34	**	Gasket		1
35	**	Shaft		1
36	**	Gear	2.5m30T	1
37	**	Gear	2.5m20T	1
38	**	Gear	2.5m40T	1
39	**	Washer		2
41	**	Washer		2
42	**	Gear	2.25m40T	1

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Parts List G - Gear Box Assembly II (continued)

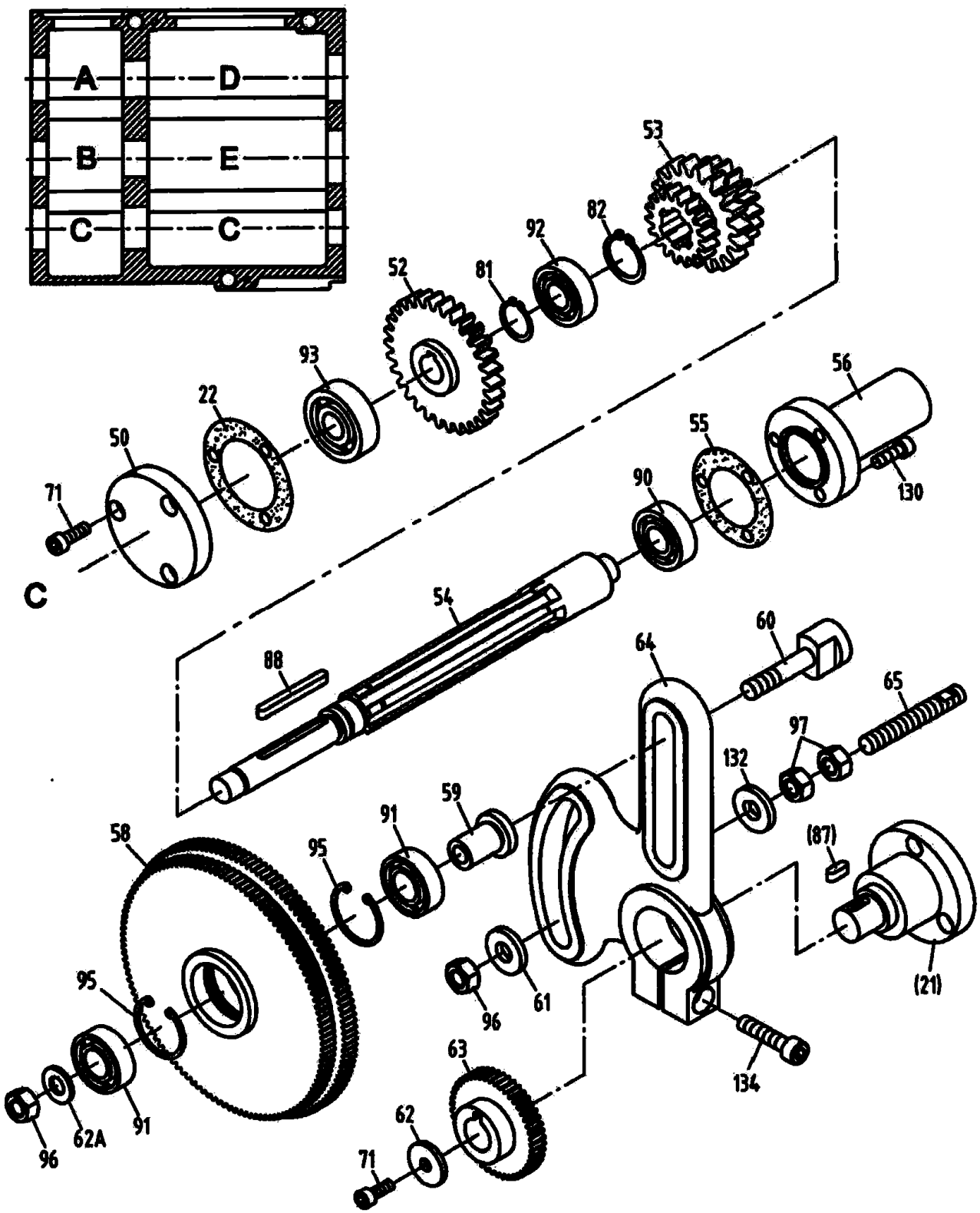
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
43	**	Gear	3.25m24	1
44	**	Gear	3.25m22T	1
45	**	Gear	3.25m21	1
46	**	Cear	2.5m36	1
47	**	Gaske		1
48	**	Flange		1
49	**	Shaft		1
71	**	Socket Head CapScrew	M6×16	5
81	**	C-clip	20	1
82	**	C-clip	25	1
87	**	Key	5×14	1
88	**	Key	5×50	1
89	**	Key	8×110	1
90	**	Bearing	6202	5
92	**	Bearing	6004	1
94	**	Thrust Bearing	51105	2
98	**	Key	5×5	1
118	**	Round Nut	M24x1.5	2
130	**	Socket Head CapScrew	M6×12	6

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.3.5 Gear Box Assembly III – Exploded View



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Parts List H - Gear Box Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
21	**	Cover		1
22	**	Gasket		1
50	**	End Cover		1
52	**	Gear	5m30T, 15T	1
53	**	Gear	2.25m, 3.25m, 2.5m18T	1
54	**	Key shaft		1
55	**	Gasket		1
56	**	Cover		1
58	**	Gear	1.25m120T, 127T	1
59	**	Collar		1
60	**	Screw		1
61	**	Washer		1
62	**	Washer		2
62A	**	Washer		1
63	**	Gear	1.25m48T	5
64	**	Gear Frame		1

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Parts List H - Gear Box Assembly III (continued)

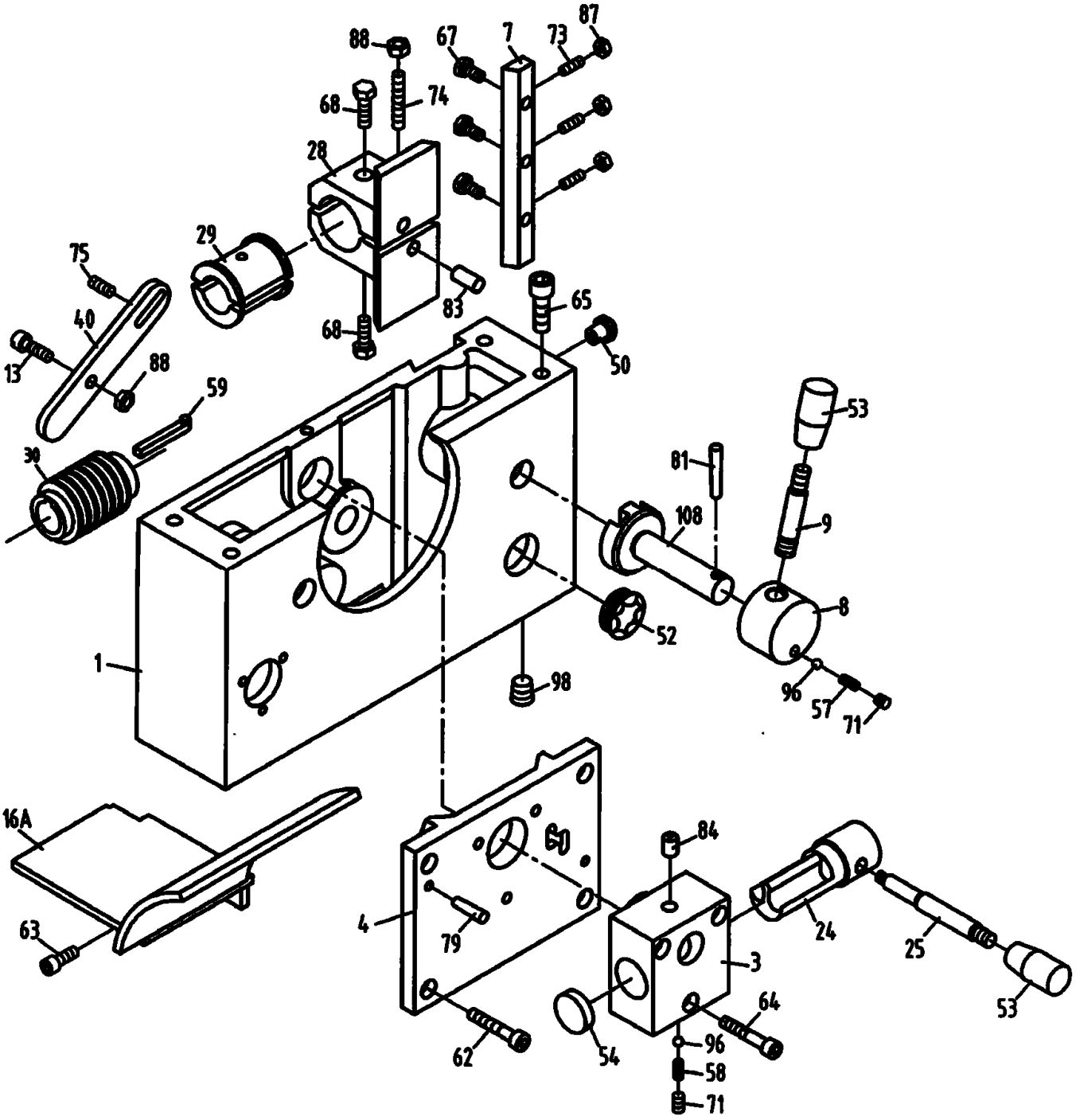
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
65	**	Screw rod		1
71	**	Socket Head Cap Screw	M6 x 16	4
81	**	C-clip	20	1
82	**	C-clip	25	1
87	**	Key	5 x 14	1
88	**	Key	5 x 50	1
90	**	Bearing	6202	1
91	**	Bearing	6 103	2
92	**	Bearing	6004	1
93	**	Thrust Bearing	6302	1
95	**	C-clip	35	2
96	**	Hex Nut	M10	1
97	**	Hex Nut	M12	3
130	**	Socket Head Cap Screw	M6 x 12	3
132	**	Washer		1
134	**	Hex Socket Cap Screw	M8 x 30	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.4.1 Apron Assembly I – Exploded View



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Parts List I - Apron Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Casting		1
3	**	Housing		1
4	**	Cover		1
7	**	Gi b		1
8	**	Handle Hub		1
9	**	Handle		1
13	**	Gear Pin		1
16A	**	Bracket		1
24	**	Shift Lever		1
25	**	Shift Handle		1
28	**	Bracket		1
29	JT1-3016	Half Nut		1
30	JT1-3017	Worm	2m1T	1
40	**	Bar		1
50	**	Oil Filler Plug		1
52	**	Oil Sight		1
53	**	Knob		1
57	**	Spring		1
58	**	Spring		1

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Parts List I - Apron Assembly I (continued)

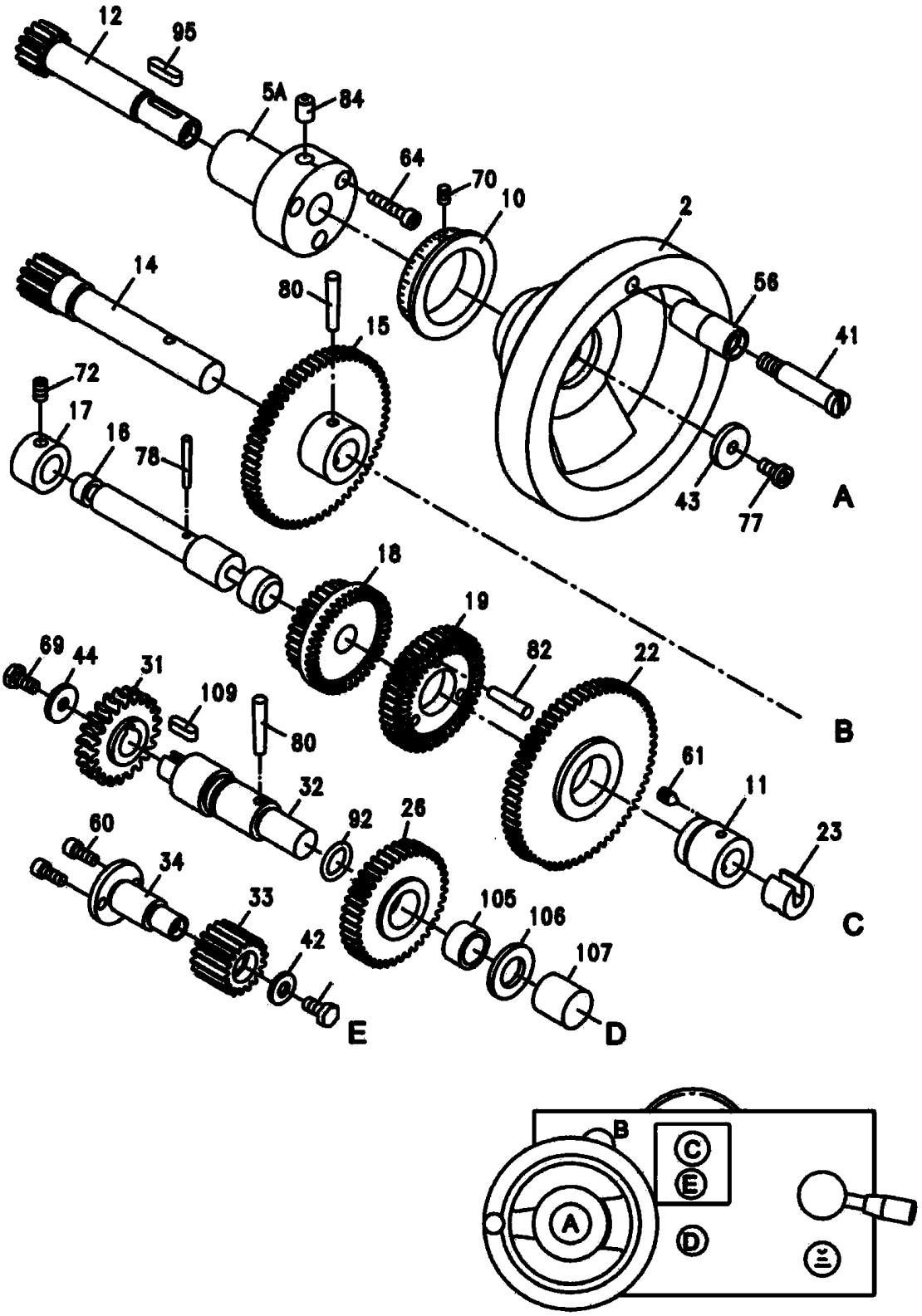
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
59	JT1-3018	Key		1
62	**	Hex Socket Cap Screw	M6 x 12	4
63	**	Hex Socket Cap Screw	M6 x 16	1
64	**	Hex Socket Cap Screw	M6 x 25	2
65	**	Hex Socket Cap Screw	M8 x 30	4
67	**	Screw	M5 x 16	3
68	**	Set Screw	M6 x 12	2
71	**	Set Screw	M6 x 6	3
73	**	Set Screw	M5 x 16	3
74	**	Set Screw	M6 x 35	1
75	**	Set Screw	M6 x 10	1
79	**	Pin	5 x 20	2
81	**	Pin	5 x 32	1
83	**	Pin	8n6 x 12	2
84	**	Oiler	8	2
87	**	Hex Nut	M5	3
88	**	Hex Nut	M6	2
96	**	Steel Ball	5	2
98	**	Plug	Z1/4 ”	1
108	**	Half Nut Controlling Shaft		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.4.3 Apron Assembly II – Exploded View



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JET GH-1340 | Stock JT1-3256

Parts List J - Apron Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
2	**	Handwhel		2
5A	**	Hub		1
10	**	Index Ring		1
11	**	Cover		1
12	**	Shaft	1.5m14T	1
14	JT1-3020	Gear Shaft	1.5m13T	1
15	**	Gear	1.5m60T	1
16	**	Shaft		1
17	**	Collar		1
18	**	Gear	1.5m30T	1
19	**	Gear	1.5m40T	1
26	**	Gear	1.5m40T	1
31	JT1-3019	Gear	2m22T	1
32	**	Shaft		1
33	**	Gear	1.5m18	1
34	**	Shaft		1
41	**	Screw		1
42	**	Washer		1

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JET GH-1340 | Stock JT1-3256

Parts List J - Apron Assembly II (continued)

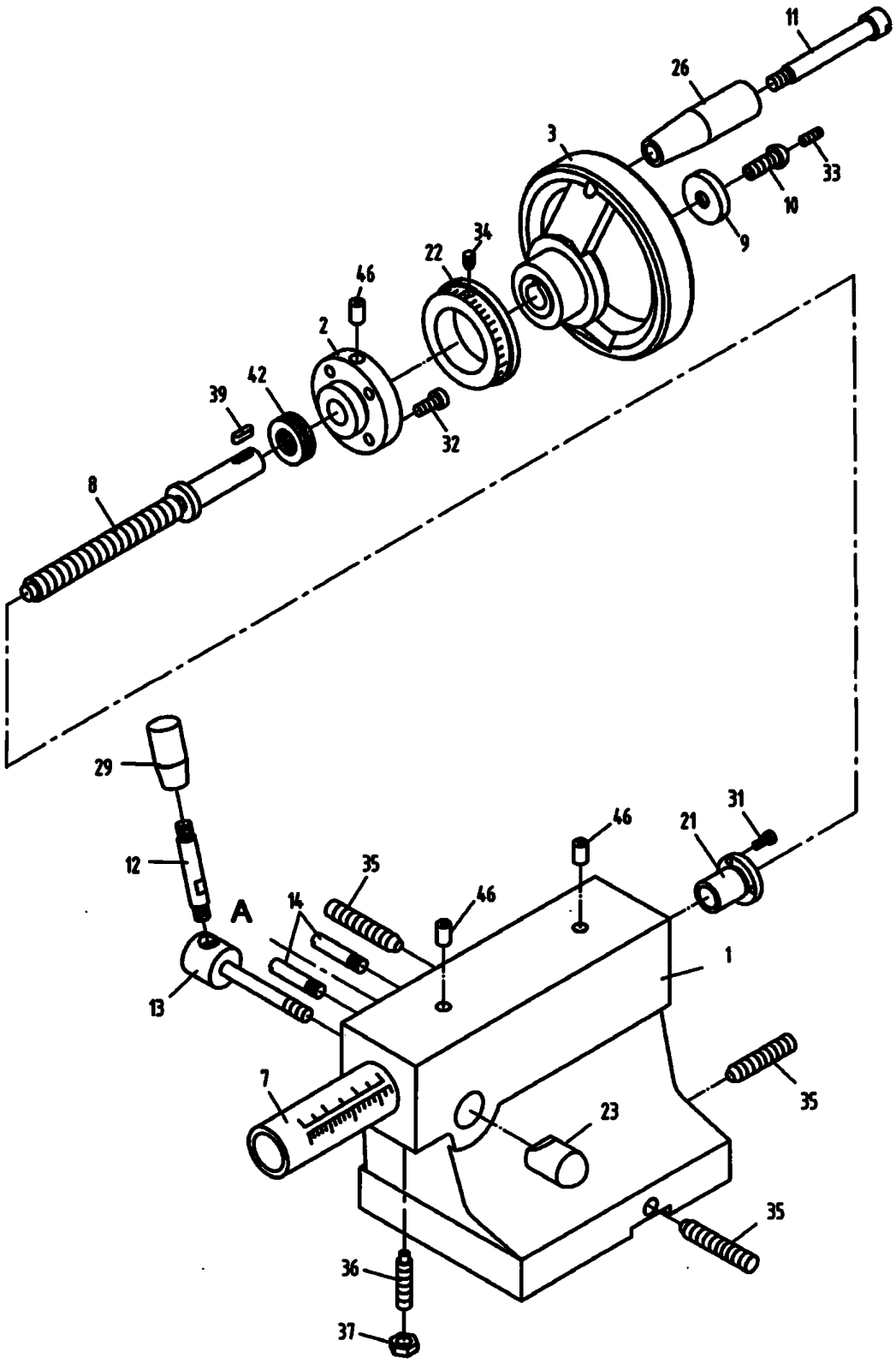
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
43	**	Washer		1
44	**	Washer		1
56	**	Handle		1
60	**	Hex Socket CapScrew	M5×12	2
61	**	SetScrew	M6x6	1
64	**	Hex Socket CapScrew	M6×25	3
69	**	Screw	M6×10	2
72	**	Set Screw	M6×10	1
77	**	Screw	M6×12	1
78	**	Pin	3×25	1
80	**	Pin	5×30	2
82	**	Pin	5×25	3
84	**	Oiler	8	1
92	**	O-Ring	20×2.4	1
95	**	Key	A5×18	1
105	**	Collar		1
106	**	Washer		1
107	**	Shaft Plug		1
109	**	Key	5×1	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.5.1 Tailstock Assembly I – Exploded View



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JET GH-1340 | Stock JT1-3256

Parts List K - Tailstock Assembly I

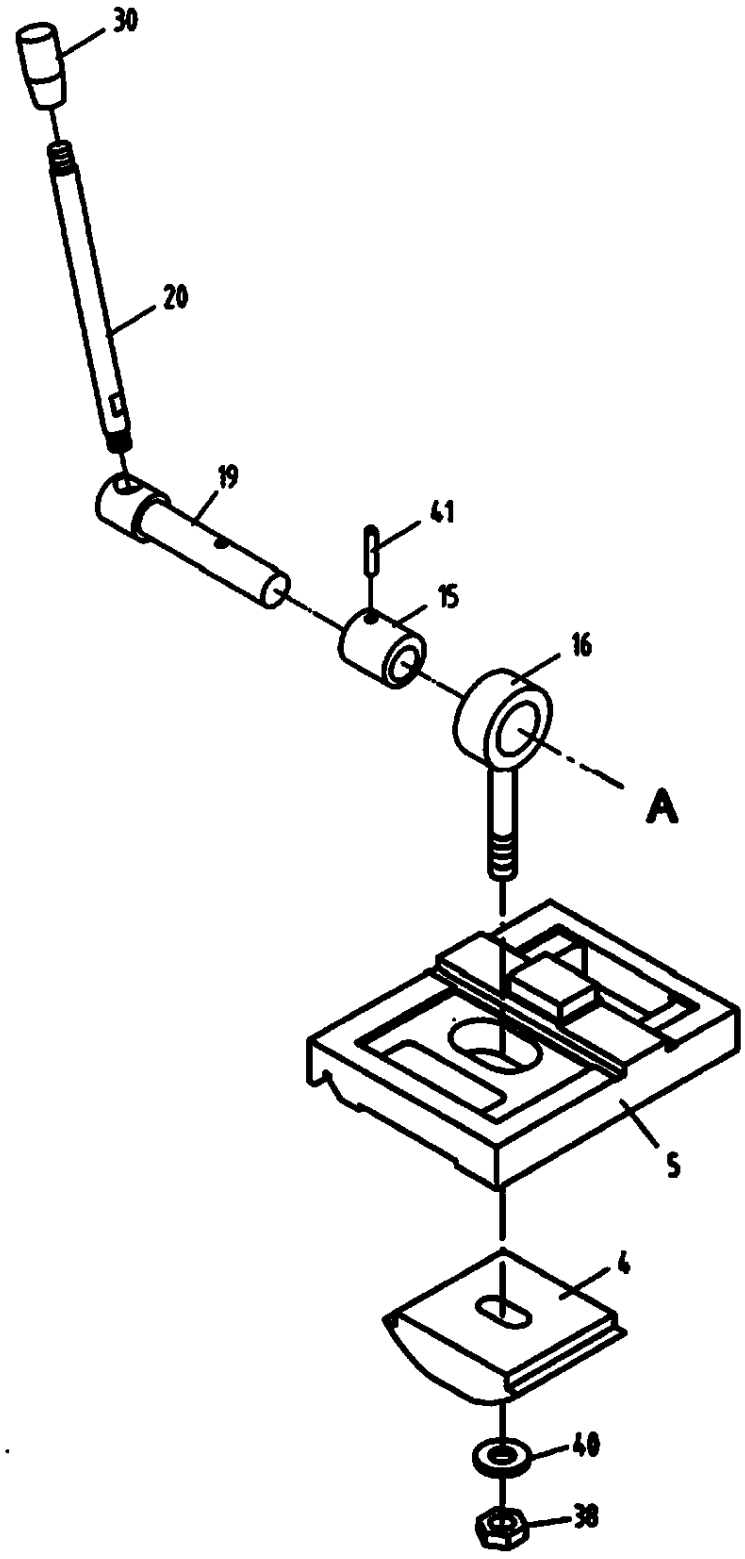
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Casting		1
2	**	Flange Cover		1
3	**	Hand Wheel		1
7	JT1-3033	Quill		1
8	JT1-3032	Screw		1
9	**	Washer		1
10	**	Screw	M8 x 20	1
11	**	Screw		1
12	**	Lever		1
13	**	Shaft		1
14	**	Screw		2
21	JT1-3031	Nut		1
22	**	Index Ring		1
23	**	Pivot Block		1
26	**	Handle		1
29	**	Handle	M8 x 40	1
31	**	Hex Socket Cap Screw	M4 x 10	3
32	**	Hex Socket Cap Screw	M6 x 16	4
33	**	Set Screw	M5 x 20	1
34	**	Set Screw	M6 x 8	1
35	**	Set Screw	M10 x 45	3
36	**	Screw	M8 x 35	1
37	**	Hex Nut	M8	1
39	**	Key	4 x 15	1
42	**	Bearing	8 102	1
46	**	Oil Ball	8	3
	**	Live Center (not shown)	MT3	1
	**	Arrow Plate (not shown)		1
	**	Scale Plate (not shown)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.5.3 Tailstock Assembly II – Exploded View



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JET GH-1340 | Stock JT1-3256

Parts List L - Tailstock Assembly II

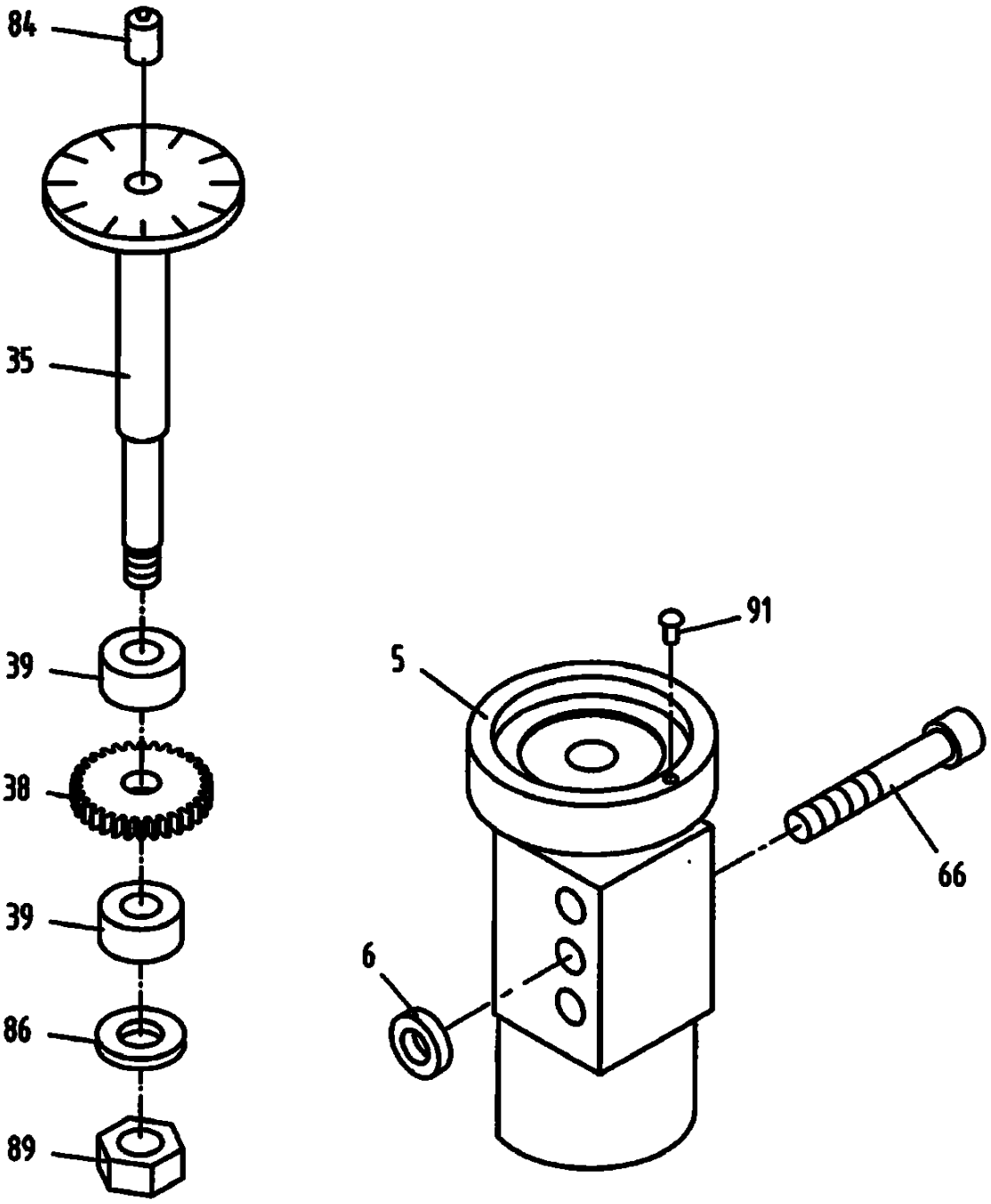
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
4	**	Clamp Plate		1
5	**	Base		1
15	**	Collar		1
16	**	Screw		1
19	**	Shaft		1
20	**	Lever		1
30	**	Handle	M10 x 50	1
38	**	Hex Nut	M12	1
40	**	Washer	M12	1
41	**	Pin	5 x 25	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.6.1 Tread Dial Assembly – Exploded View & Parts List



JET GH-1340 | Stock JT1-3256

Parts List M - Tread Dial Assembly

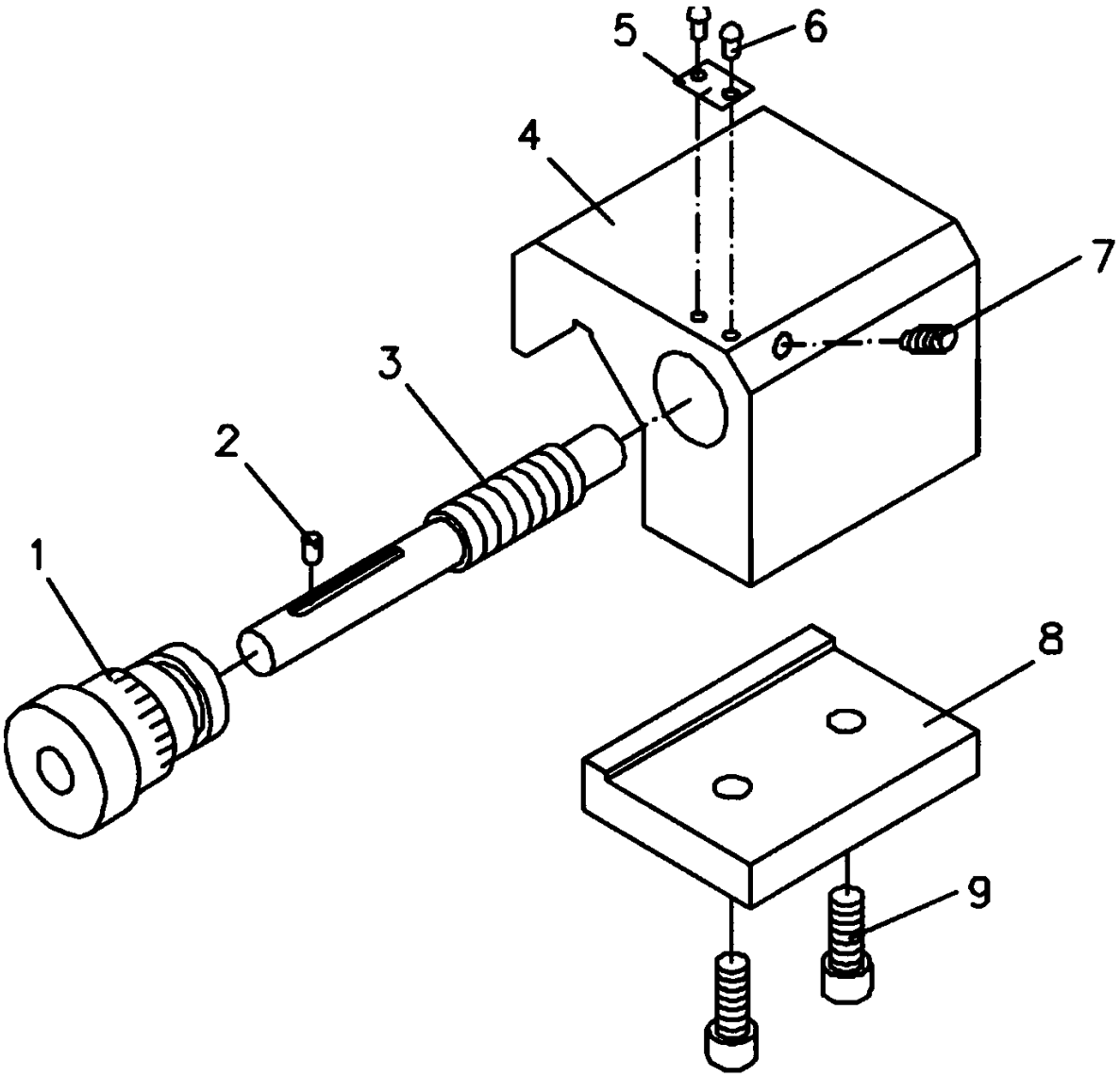
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
5	**	Threading Dial Body		1
6	**	Washer		1
35	**	Threading Dial Shaft		1
38	**	Gear	1m32T	1
39	**	Space r		2
66	**	Hex Socket Cap Screw	M8 x 50	1
84	**	Oiler	8	1
86	**	Lock Washer	M8	1
89	**	Hex Nut	M8	1
91	**	Rivet	3 x 8	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.7.1 Micro Carriage Stop Assembly – Exploded View & Parts List



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JET GH-1340 | Stock JT1-3256

Parts List N - Micro Carriage Stop Assembly

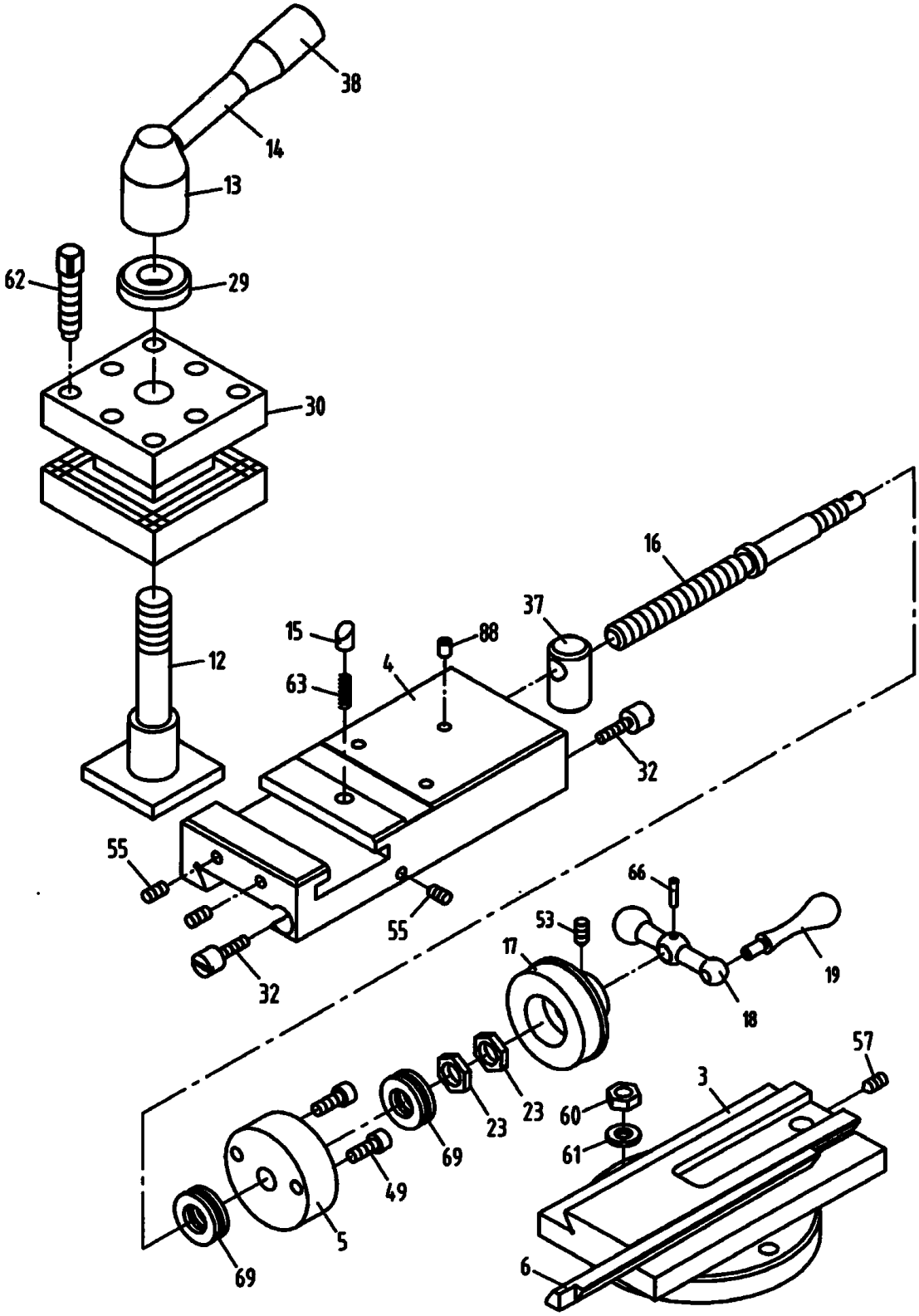
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Dial		1
2	**	Pin	B3 x 6	1
3	**	Axle		1
4	**	Stop		1
5	**	Indicator Plate		1
6	**	Pin	3 x 8	2
7	**	Socket Set Screw	M6 x 10	1
8	**	Clamping Plate		1
9	**	Hex Socket Cap Screw	M6 x 20	2

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.8.1 Top Slide, Tool Post, Saddle, and Cross Slide I – Exploded View



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JET GH-1340 | Stock JT1-3256

Parts List O - Top Slide, Tool Post, Saddle, and Cross Slide I

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
3	**	Swivel Slide		1
4	**	Top Slide		1
5	**	Collar		1
6	JT1-3021	Gi b		1
12	**	Screw		1
13	**	Handle Base		1
14	**	Handle Shaft		1
15	**	Stop		1
16	JT1-3022	Screw		1
17	**	Index Ring		1
18	**	Ball Handle		1
19	**	Handle		1
23	**	Nut		2
29	**	Washer		1
30	**	Post Base		1

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JET GH-1340 | Stock JT1-3256

Parts List O - Top Slide, Tool Post, Saddle, and Cross Slide I (continued)

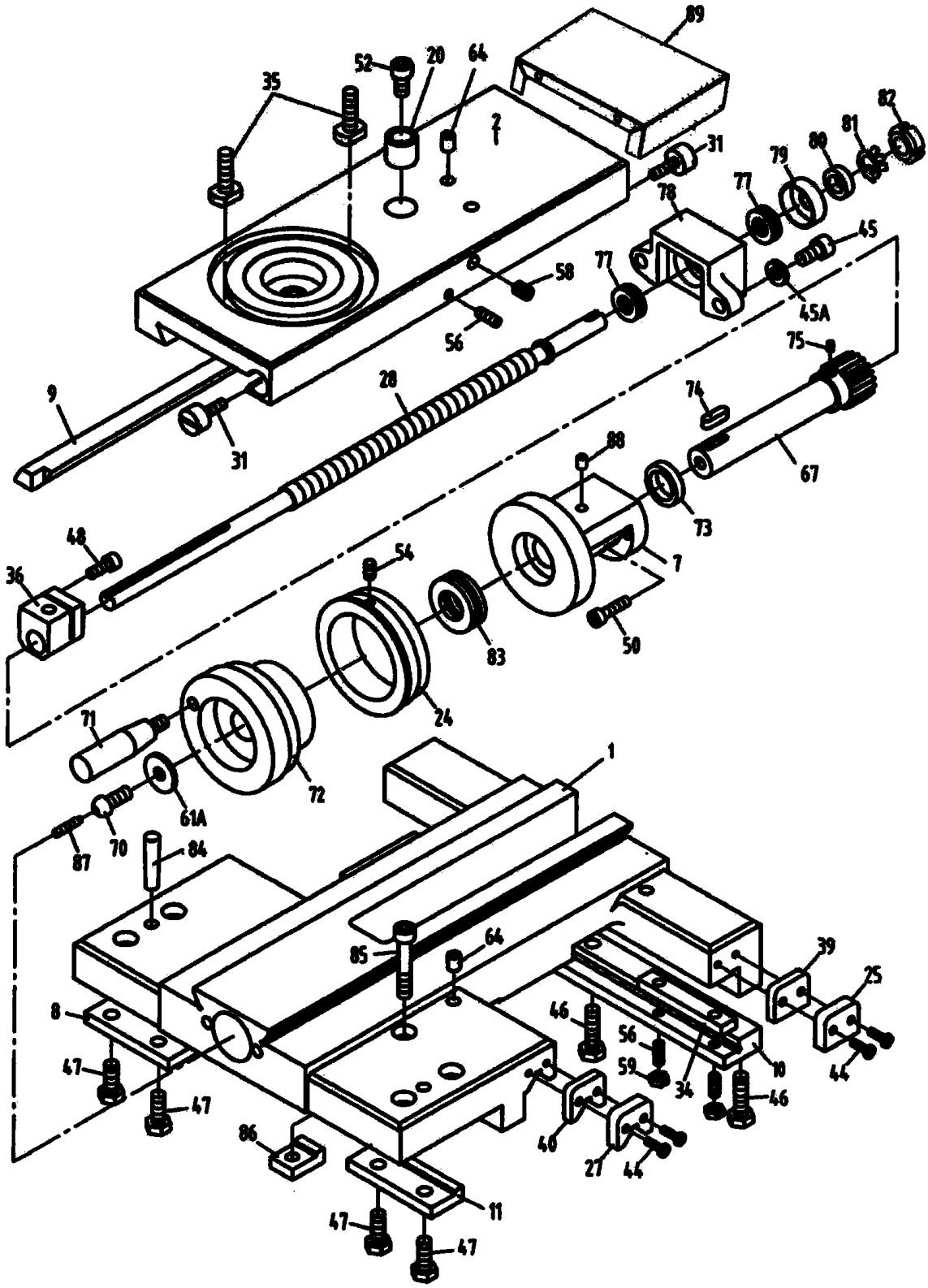
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
32	**	Gib Adjusting Screw		2
37	JT1-3023	Nut		1
38	**	Knob		1
49	**	Hex Socket Cap Screw	M6 x 20	2
53	**	Set Screw	M6 x 6	1
55	**	Set Screw	M6 x 10	3
57	**	Set Screw	M8 x 8	1
60	**	Hex Nut	M8	2
61	**	Washer	M8	1
62	**	Screw	M10 x 40	8
63	**	Spring	0.6 x 4x 18	1
66	**	Pin	3 x 16	1
69	**	Ball Bearing		2
	**	Top Slide Assembly w/o Tool Post		1
70	**	Screw	M8 x 20	1
88	**	Oil Ball	6	1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.8.3 Top Slide, Tool Post, Saddle, and Cross Slide II – Parts List



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JET GH-1340 | Stock JT1-3256

Parts List P - Top Slide, Tool Post, Saddle, and Cross Slide II

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Saddle		1
2	**	Cross Slide		1
7	**	Bearing Housing		1
8	**	Strip		1
9	JT1-3026	Gi b		1
10	**	Strip		1
11	**	Front Strip		1
20	**	Collar		1
24	**	Index Ring		1
25	JT1-3027	Plate		2
27	JT1-3028	Plate		2
28	JT1-3024	Screw		1
31	**	Gi b Adjusting Screw		2
34	**	Gi b Strip		2
35	**	T-Bolt		2
36	JT1-3025	Nut		1
39	JT1-3029	Wiper		2
40	JT1-3030	Wiper		2
44	**	Screw	M4 x 12	8
45	**	Hex Socket Cap Screw	M8 x 25	2
45A	**	Lock Washer	M8	2
46	**	Screw	M8 x 20	3
47	**	Screw	M8 x 20	4
48	**	Hex Socket Cap Screw	M6 x 16	1
50	**	Hex Socket Cap Screw	M6 x 25	2
52	**	Hex Socket Cap Screw	M8 x 16	1
54	**	Set Screw	M6 x 8	1

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JET GH-1340 | Stock JT1-3256

Parts List P - Top Slide, Tool Post, Saddle, and Cross Slide II (continued)

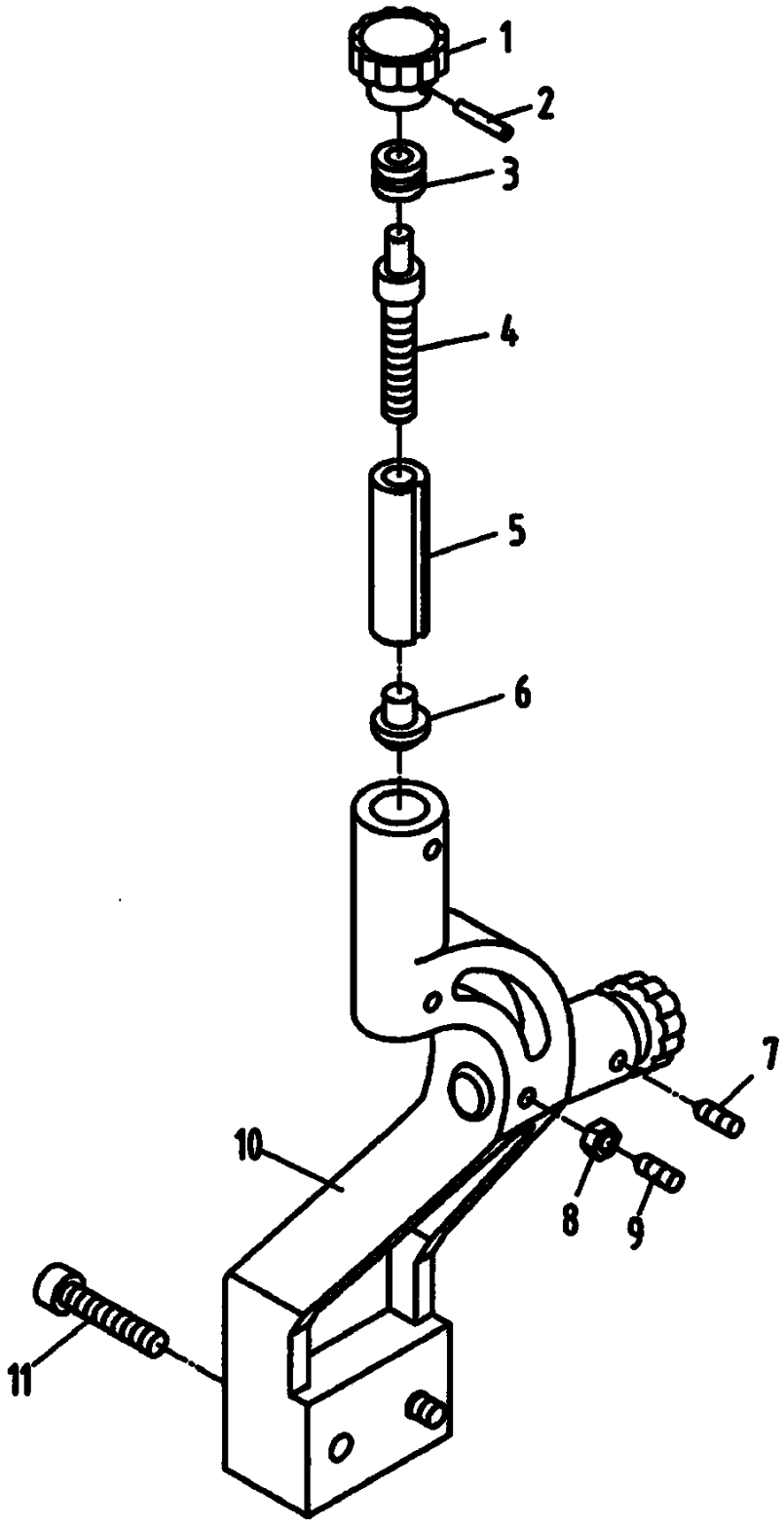
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
56	**	Set Screw	M6 x 25	5
58	**	Set Screw	M8 x 10	1
59	**	Hex Nut	M6	4
61	**	Washer	M8	1
61A	**	Washer		1
64	**	Oil Ball	8	5
67	**	Gear Shaft		1
70	**	Screw	M8 x 20	1
71	**	Handle		1
72	**	Compound Handle		1
73	**	Space r		1
74	**	Key		1
75	**	Set Screw	M3 x 8	1
76	**	Key	5 x 5 x 30	1
77	**	Thrust Bearing	8 10 1	2
78	**	Bearing Housing		1
79	**	Bearing Dust Cover		1
80	**	Washer		1
81	**	Star Washer		1
82	**	Locking Nut		1
83	**	Thrust Bearing	8 104	1
84	**	Taper Pin	8 x 40	2
85	**	Hex Socket Cap Screw	M8 x 50	1
86	**	Locking Washer		1
87	**	Screw	M5 x 20	1
88	**	Oil Ball	6	1
89	**	Splash Guard		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.9.1 Follow Rest Assembly – Exploded View & Parts List



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JET GH-1340 | Stock JT1-3256

Parts List Q - Follow Rest Assembly

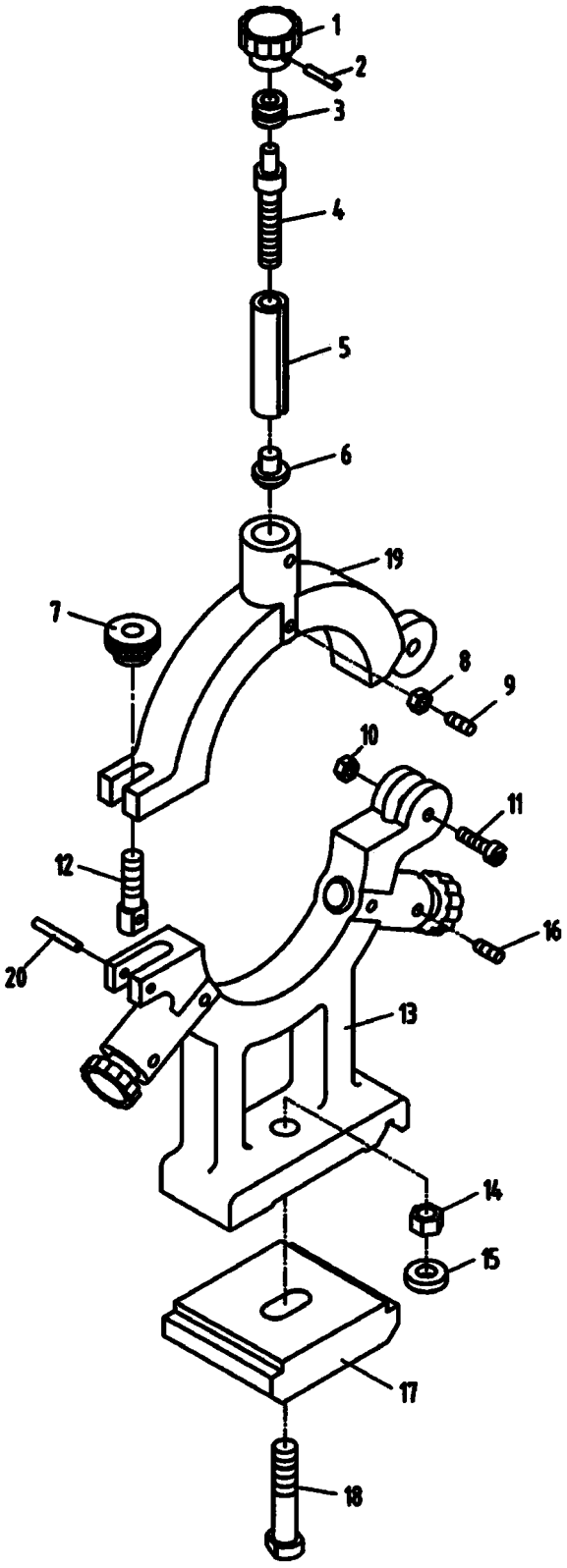
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Knob		2
2	**	Pin	3 x 18	2
3	**	Bushing		2
4	**	Screw		2
5	**	Sleeve		2
6	**	Brass Finger		2
7	**	Set Screw	M6 x 8	2
8	**	Nut	M6	2
9	**	Set Screw	M6 x 16	2
10	**	Base Casting		1
11	**	Hex Socket Cap Screw	M8 x 35	2
	**	Follow Rest Complete		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.10.1 Steady Rest Assembly – Exploded View



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JET GH-1340 | Stock JT1-3256

Parts List R - Steady Rest Assembly

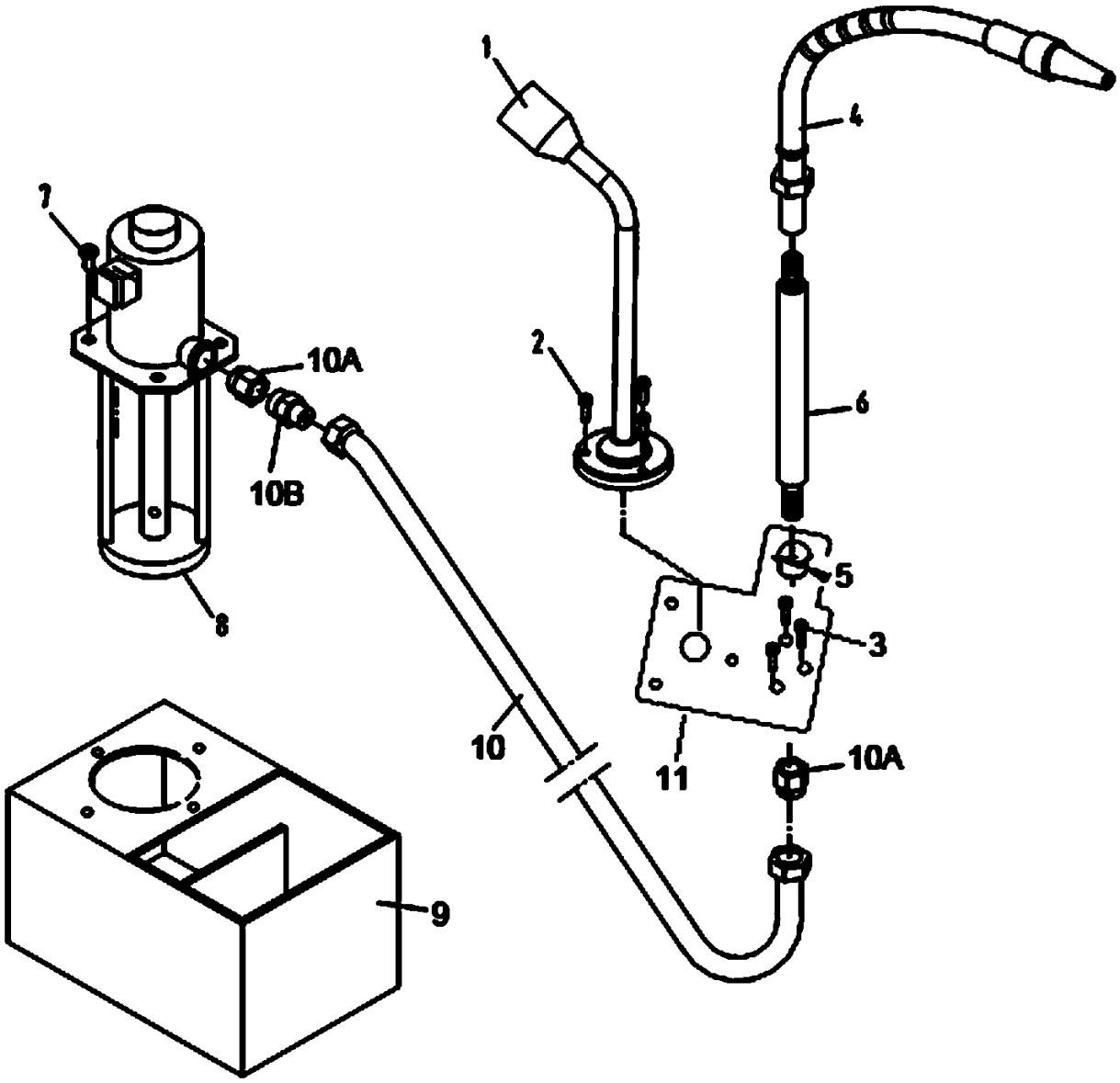
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Knob		3
2	**	Pin	3 x 18	3
3	**	Bushing		3
4	**	Screw		3
5	**	Sleeve		3
6	**	Brass Finger		3
7	**	Lock Knob		1
8	**	Nut	M6	3
9	**	Set Screw	M6 x 16	3
10	**	Nut	M6	1
11	**	Bolt	M6 x 30	1
12	**	Pivot Bolt		1
13	**	Base Casting		1
14	**	Nut	M12	1
15	**	Flat Washer	M12	1
16	**	Set Screw	M6 x 8	3
17	**	Clamp Rod		1
18	**	Clamp Screw		1
19	**	Top Casting		1
20	**	Pin	5 x 25	1
	**	Steady Rest Complete		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.11.1 Coolant and Work Light Assembly – Exploded View & Parts List



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JET GH-1340 | Stock JT1-3256

Parts List S - Coolant and Work Light Assembly

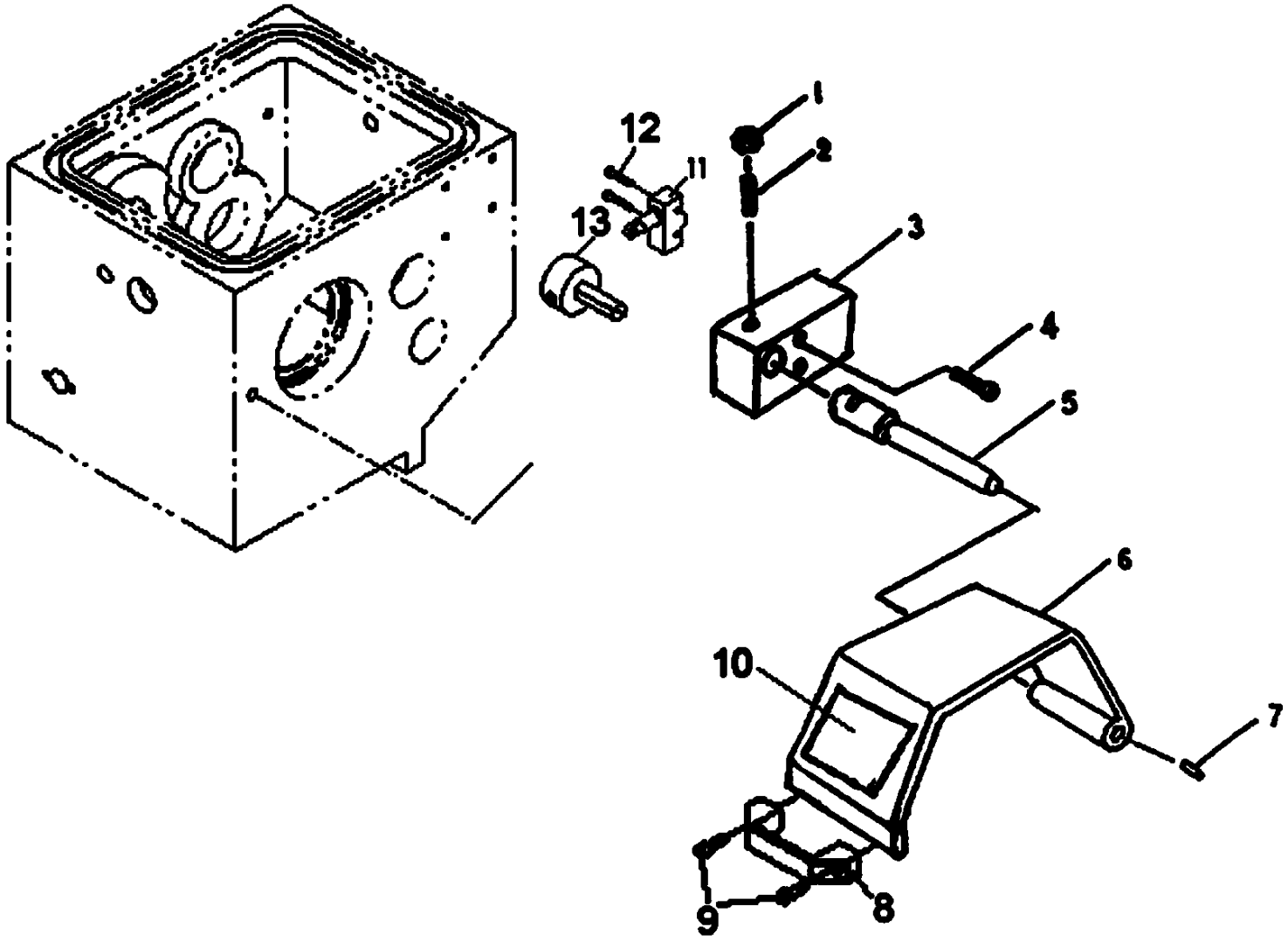
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Work Light		1
2	**	Hex Socket HdCap Screw	M6x20	3
3	**	Hex Socket HdCap Screw	M5x20	3
4	**	Coolant Nozzle	C2-77	3
5	**	Hex Socket HdCap Screw	M6x16	1
6	**	Rubber Tube		1
7	**	Hex Socket HdCap Screw	M6x10	4
8	**	Coolant Pump	3PH	1
9	**	Coolant Tank		1
10	**	Tube	600 mm	1
10A	**	Pipe Joint		1
10B	**	Pipe Joint		1
11	**	Support		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.12.1 Chuck Guard Assembly – Exploded View & Parts List



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JET GH-1340 | Stock JT1-3256

Parts List T - Chuck Guard Assembly

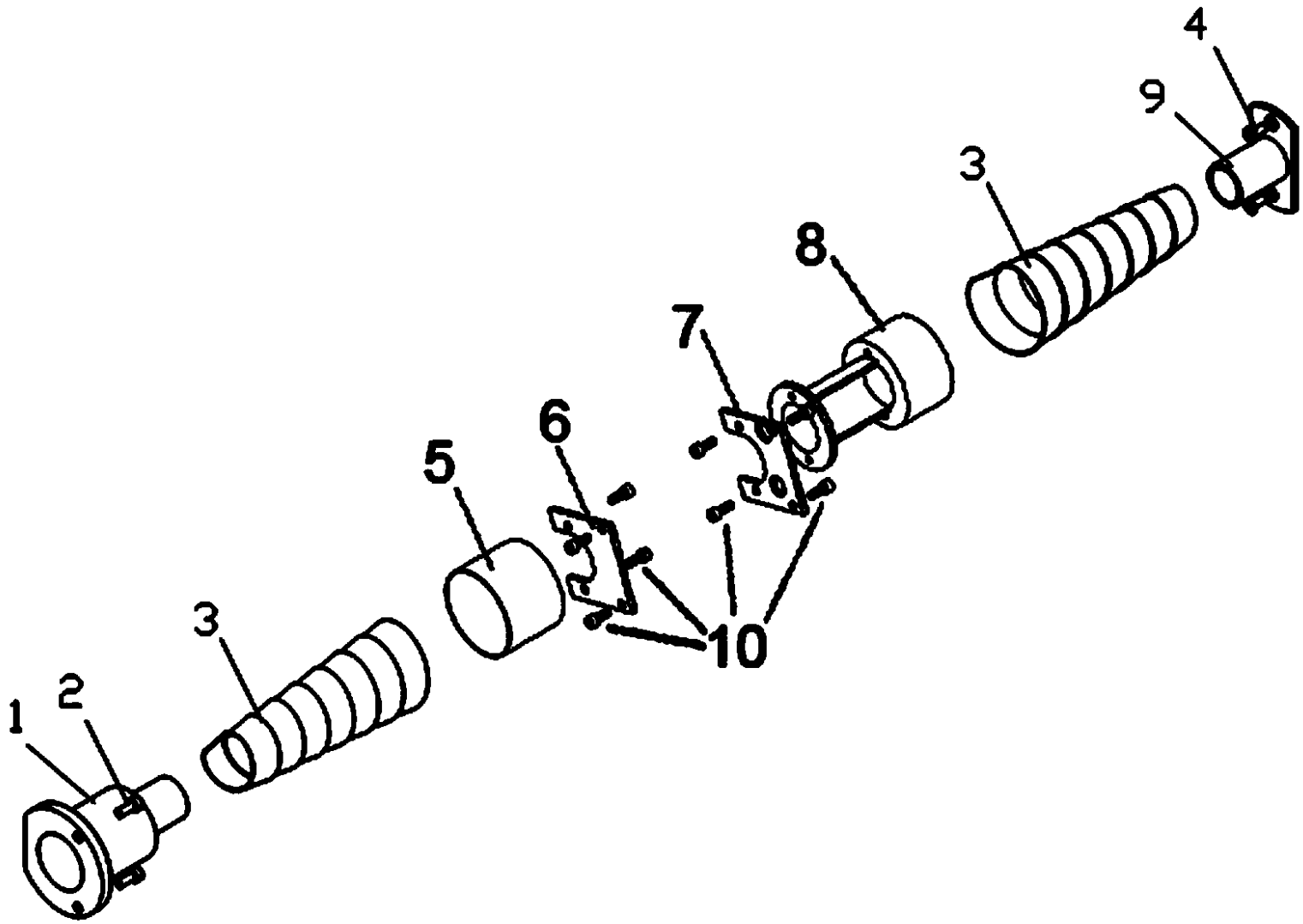
Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Nut	M6	1
2	**	Hex Socket Cap Screw	M6x16	1
3	**	Switch Box		1
4	**	Hex Socket Cap Screw	M6x45	2
5	**	Shaft		1
6	**	Protecting cover		1
7	**	Pin	M4x12	1
8	**	Handle		1
9	**	Hex Socket Cap Screw	M6x12	2
10	**	Protecting Guard Visual Glass	6	5
11	**	Stroke Switch(op.)	TM-1307	1
12	**	Slotted Pan Head Screw(op.)	M4x25	2
13	**	Shaft(op.)		1

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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17.13.1 Lead Screw Cover Assembly – Exploded View & Parts List



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JET GH-1340 | Stock JT1-3256

Parts List U - Lead Screw Cover Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	**	Left Flange		1
2	**	Hex Socket HdCap Screw	M5x12	2
3	**	Telescoping Sleeve		2
4	**	Hex Socket HdCap Screw	M5x12	2
5	**	Cover		1
6	**	Left Flange Bracket		1
7	**	Right Flange Bracket		1
8	**	Cover		1
9	**	Right Flange		1
10	**	Hex Socket HdCap Screw	M8x6	8

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

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JET GH-1340 | Stock JT1-3256

Parts List V - Electrical Components

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
SA	**	Power Switch Schneider	V01. AC-3 S:Ith:20A; 690V50/60Hz	
QF1	**	Thermal protector Siemens	3RV6011-1KA15 9-12.5A; 600V 12.5A	
QF2	**	Thermal protector Siemens	3RV6011-OEA15 0.4-0.63A; 400V 100KAS	
QF3	**	Circuit Breaker Schneider	OSMC65H1D3/1PD3; 240V	
TC	JT1-3038	Transformer	JCY-63VA; 240V 24V	
SB1	JT1-3039	E-Stop Button	YW-E01; Ui:600V Ith:10A	
KM1	**	AC Contactor Siemens	3RT6024-1AC20 12A; Ui=690V ie=40A 24V/50HZ	
KM2	**	AC Contactor Siemens	3RT6024-1AC20 12A; Ui=690V ie=40A 24V/50HZ	
KM3	**	AC Contactor Siemens	3RH6131-1AB00 10A; Ui=690V 10A 240V AC	
KA	**	Contactor Relay	3RH6131-1AB00; 24V 50/60Hz	
KA1	**	Intermediate Relay	RU2S-D24; DC24V	
SA1	**	Pump Switch	YW-E10 24V; AC15 240V 3A	
SB2	**	Jog Button	YW-E10; Ui:600v Ith:10A	
SQ	**	Proximity Switch	PNP NC, 4mm; DC6-36V	
SQ1	JT1-3037	Spindle Forward Switch	TM-1704; 15A 250VAC	
SQ2	JT1-3037	Spindle Forward Switch	TM-1704; 15A 250VAC	
SQ3	JT1-3040	Foot Brake Switch	TM-1701; 15A 250VAC	
SQ4	**	Door Switch OMRON	D4NS-1AF; AC15 3A 240V	
M1	**	Motor	YL-90L-4; 230V 60Hz 9.3A 1.5 KW	
M2	**	Pump CSA	MC-8150 90W 1PH; 0.7/0.4A 120/240V	
EL	**	Work Lamp	24V 3W; LED	
HL	**	Power Light	YW-EQ 24V; 24VAC LED	
PS	**	Power Source	MW MDR-10-24; 100/240V AC	
	JT1-3041	Limit Switch for Belt Cover	M: QKS8	

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

Electrical table: Size contains the original Type and Specification fields; the source does not specify quantities.

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